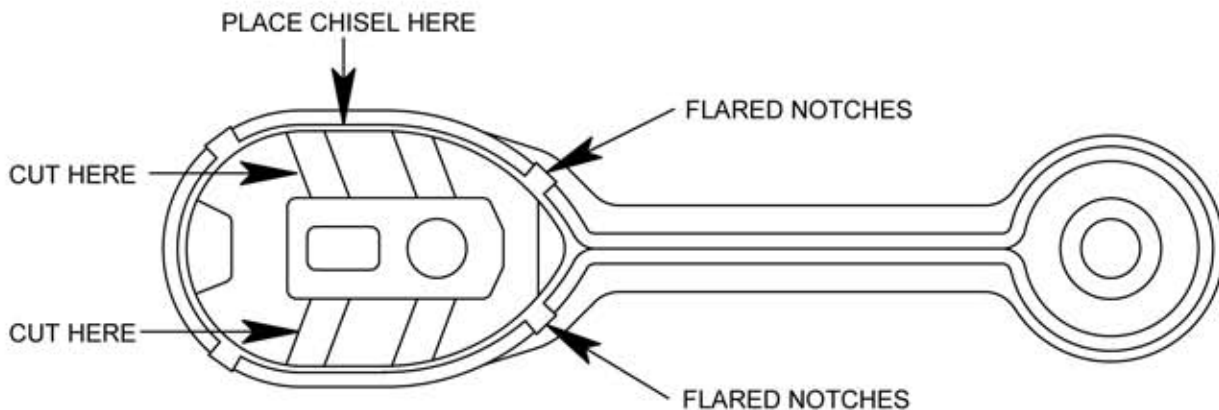


# STRUT ARM/ROD BUSHINGS INSTALLATION INSTRUCTIONS

## REMOVAL

- 1) Read complete instructions from start to finish before beginning work.
- 2) Remove strut from vehicle.
- 3) Remove bushing from oval shaped end of strut. This is best accomplished by first securing the strut in a bench vise. Be careful not to scratch or nick the edges of the strut. Now place a hack saw blade thru the rubber webbing (disassemble and reassemble the saw). Now saw thru webbing on both sides of the rectangular metal center section (see "cut here" on diagram) and remove this section. Remove saw.
- 4) Reposition strut in vise to access four flared notches along edge of bushing shell (see "flared notches" on diagram). With a hammer and chisel bend notches back flat.
- 5) With chisel placed on same edge of bushing shell that has flared notches (see "place chisel here"), bend shell in towards itself. As the outside diameter of the shell is reduced, the shell can be removed from the opposite side.
- 6) Remove small round bushing from the strut using a bench vise and a couple of appropriately sized sockets. Place the open end of the larger socket on one side of the strut and the closed end of the smaller socket on the center sleeve of the bushing on the opposite side. Simply "squeeze" the bushing out using the vise.



## INSTALLATION

- 1) Remove nicks and scratches, and deburr edges of strut openings.
- 2) Press both bushings into the respective openings of the strut. This can be done using a common bench vise.
- 3) Press the included new sleeves into their respective bushings.
- 4) Reinstall the torque strut on the vehicle and torque to factory specifications.
- 5) FEEL THE DIFFERENCE!!

### **PARTS LIST FOR KIT #7-510**

| Part #    | Description    | Qty |
|-----------|----------------|-----|
| U-69123   | Large Bushing  | 2   |
| U-69124   | Small Bushing  | 2   |
| SLV-60860 | 3/4x12mmx1.96" | 2   |
| SLV-60861 | 3/4x12mmx1.37" | 2   |