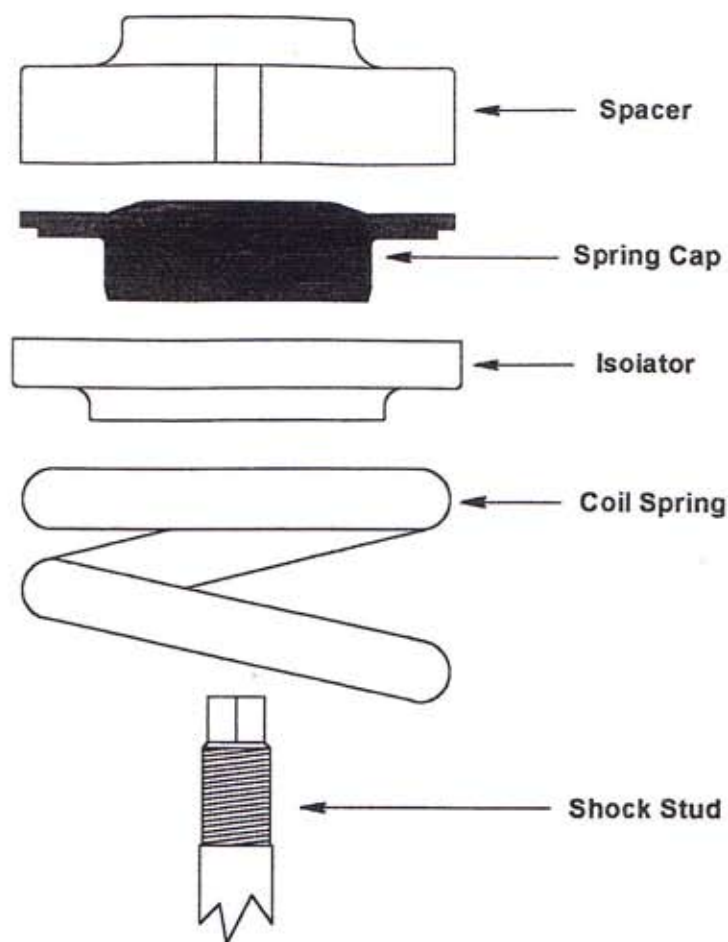


# SPRING ISOLATOR INSTALLATION INSTRUCTIONS

- 1) Remove the front shock/spring assembly from the vehicle.
- 2) Compress the coil spring with an appropriate spring compressor and loosen and remove the spring cap retaining nut.
- 3) Remove the spring cap and remove and discard the rubber coil spring isolator.
- 4) Remove and discard the 3 studs on the coil spring cap.
- 5) Press the bolt head of the 3 new bolts in the holes of the spring isolator #60616 and insert thru the bolt holes in the spring cap.
- 6) Place the spring cap with new isolator on top of the coil spring and reinstall and tighten the retaining nut to factory specifications.
- 7) Release the coil spring pressure and make sure the coil seats properly.
- 8) Place the new coil spring spacer #60617 over the new bolts atop of the shock/spring assembly.
- 9) Reinstall the shock/spring assembly on the vehicle and torque all bolts to factory specifications.



## Parts List For Toyota Tacoma Kit #18-1701

Part #	Description	Qty
U-60513	Tie Rod Dust Boot	2ea
U-60515	Ball Joint Dust Boot	4ea
U-60616	Coil Spring Isolator	2ea
U-60617	Coil Spring Spacer	2ea
U-62265	Tacoma Sway Bar Bush 25mm	2ea
U-62266	Tacoma Sway Bar Bush 26mm	2ea
U-62267	Tacoma Sway Bar Bush 27mm	2ea
U-62272	4Runner Sway Bar Bush 26mm	2ea
U-63056	Front End Link Bush	4ea
U-67024	Control Arm Bumpstop	4ea
Bolt-63	M10-1.25 x 50mm Bolt	6ea
Nut-25	M10-1.25 Nylon Lock Nut	6ea
Wash-23	10mm Split Lock Washer	6ea
19-1750-001	Prothane Super Grease	1ea

**NOTE:** Kit includes bushings for 3 different diameter sway bar sizes available on the Tacoma and bushings for the only diameter offered on the 4Runner. Choose the appropriate size for your application.

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