Sprung & Shackle Bushing Installation Instructions

Prothane Motion Control highly recommends this and all our polyurethane suspension kits be installed by a qualified automotive technician.

**Parts List:**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>19-1750-001</td>
<td>Super Grease</td>
<td>4</td>
</tr>
<tr>
<td>SLV-60974</td>
<td></td>
<td>2</td>
</tr>
<tr>
<td>SLV-60975</td>
<td></td>
<td>4</td>
</tr>
<tr>
<td>U-61255</td>
<td>FT+RR LEAF MAINEYE</td>
<td>4</td>
</tr>
<tr>
<td>U-61256</td>
<td>FT+RR LEAF REAREYE</td>
<td>4</td>
</tr>
<tr>
<td>U-61257</td>
<td>FT SHACKLE BUSH</td>
<td>4</td>
</tr>
</tbody>
</table>

**Note:** The PROTHAN€ Bushings generally do not meet in the center. The ‘crush’ or amount the bolt can be tightened is determined by the length of the sleeve.

**Installation:**

1. Remove original rubber and *metal casing* (if used) from I.D. of spring eye and shackle.
   (If shackle bushings are included in kit)
   *Most rubber bushings are molded into a metal casing. This metal casing must be removed.
2. Clean any remaining debris, old rubber, rust or corrosion using a wire brush or sandpaper.
3. Using the SUPER GREASE supplied, lightly coat all parts.
   - I.D. of spring eye.
   - I.D. of shackle bracket or shackle bushing hole in frame.
   - I.D. / O.D. and face of the flange on the PROTHANE bushings.
   - O.D. of metal sleeves.
   - O.D. of original shoulder bolts when no sleeve is used.
4. Install PROTHANE bushing by first gently tapping both halves of the bushings, then tap in the metal sleeve (if used).

**Make sure before installation you put a light coat of Prothane SUPER GREASE to the I.D. of the urethane bushings. Only if the I.D. of the bushing has set grooves**

**Process/Exploded view:**

![Process/Exploded view](image)

**Your vehicle's parts may vary slightly from illustrations.**