

MOTOR MOUNT INSTALLATION INSTRUCTIONS

The *Prothane Polyurethane Heavy Duty Transmission Mount* you have just purchased is a complete replacement for the original one-piece mount. This mount is fully adjustable and no modifications are required. Read instructions for details. Note: Heavy Duty Crossmember(6-1607) and Transmission Mount(6-1605) are also available separately.

- 1) Safely elevate vehicle to gain working space at the transmission. Support the transmission with a transmission jack or similar device.
- 2) Remove the bolts holding the center of the O.E. mount to the transmission. Slightly elevate the transmission to take the weight off of the mount. Remove the bolts holding the mount to the floorpan and remove the entire mount. Leave steel shield with wiring harness attached, hanging in place.
- 3) Attach the polyurethane mount to the transmission with the steel shield in between the two. Install the mount with the **Prothane logo facing rearward**. Hand tighten the bolts at this time.
- 4) Install the HD Crossmember with the adjustable end on the driver side. Carefully line up crossmember with the studs on the new mount. Snug all bolts, but do not tighten. Lower transmission until you are sure the studs will drop thru the crossmember. Then finish tightening the crossmember to the floorpan beginning with the **passenger side first** and then the adjustable end and driver side. Lower and tighten the mount to the transmission and crossmember last. It may be necessary to use a hand wrench to tighten the mount to the transmission.

